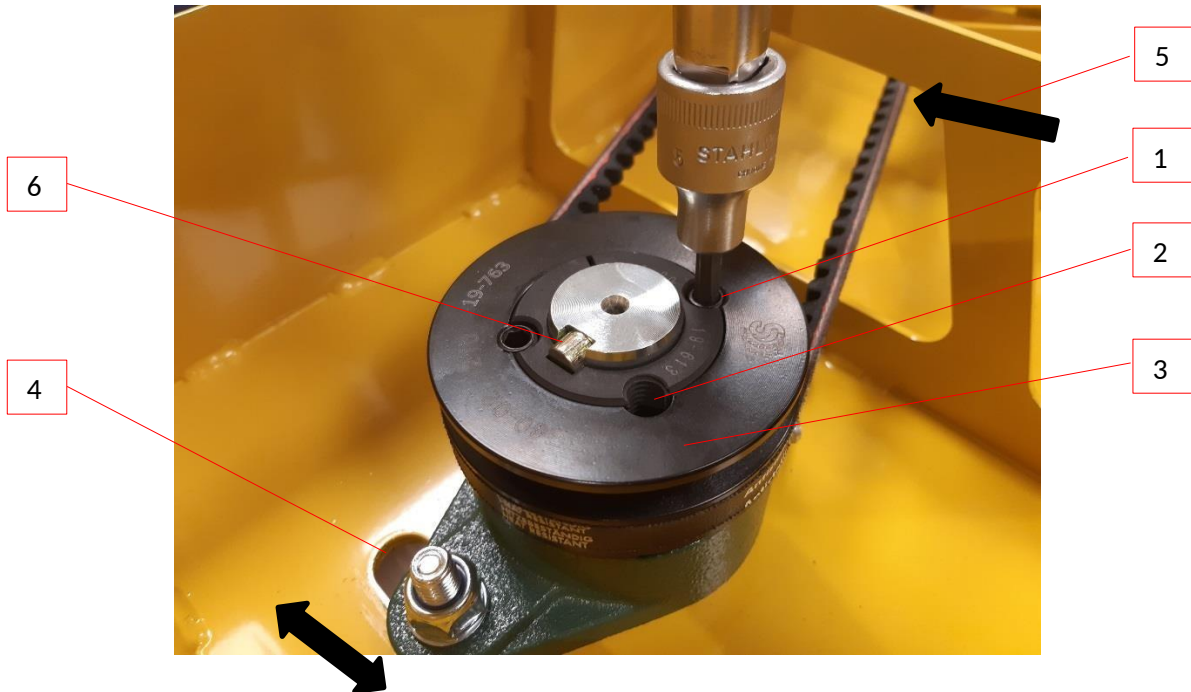


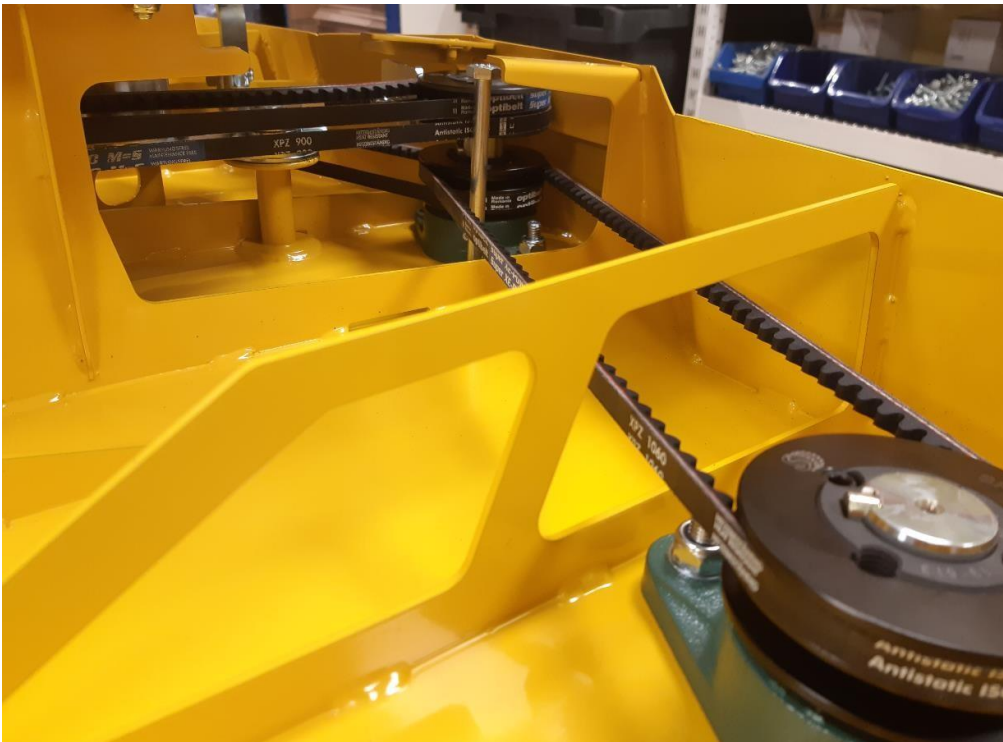
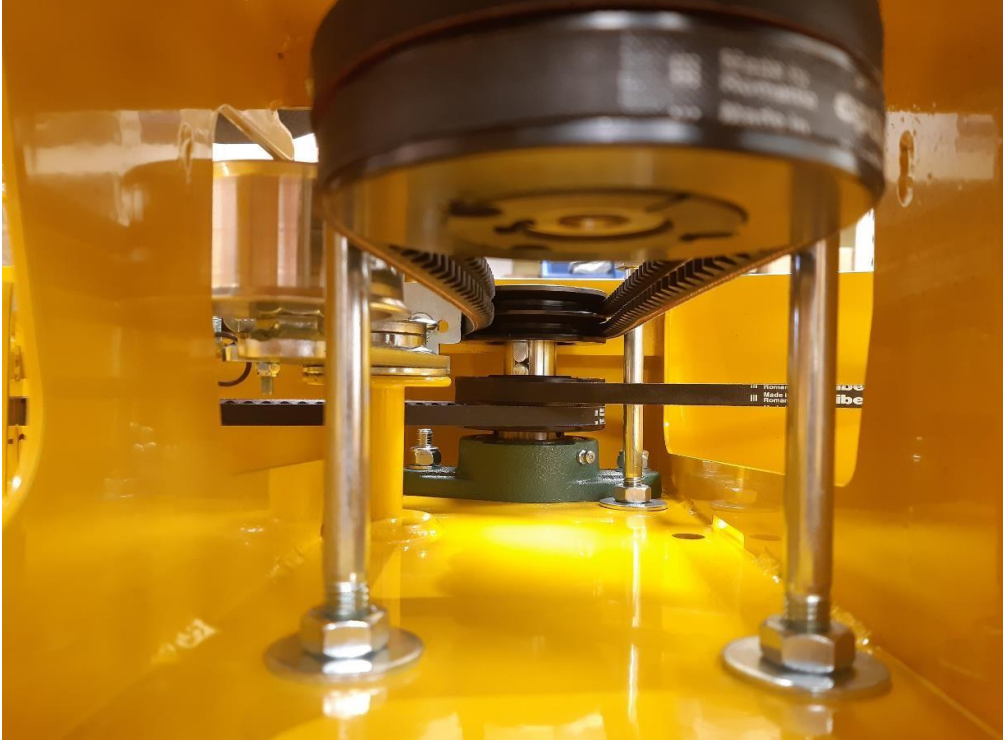
Rammy BC/LM - belt replacement instructions (3 pages)



1. Loosen 2 hexagon socket screws, hexagon socket 5mm (Ref. 1). Move the second screw to the third free hole (Ref. 2). Tighten the screw firmly in this hole. The taper joint should open. If it does not open easily, lightly strike the outer circumference of the pulley (3) with a hammer. If necessary, heat the outer ring (Ref. 3).
2. Use the oval holes (Ref. 4) to move the bearing so that the belt is loose. Slide the pulley off the shaft. Place a new belt on the belt groove. Put the pulley back on the shaft. Note the wedge (Ref. 6).
3. Adjust the height of the pulley to the same line as the other pulley. Measure from the base plate to the same height. Check that the belt does not hit any structure.
4. Tighten the joint evenly alternately with hexagon screws (Ref. 1). A suitable tightening torque is 20 Nm.
5. Tighten the belt to the appropriate tension using the oval holes (Ref. 4). A suitable tension is when the belt is pressed in the middle with a force of approx. 1-2 kg and the belt yields approx. 10-15 mm (Ref. 5).



Belt lines:





Removing and attaching the cover:

