

## Belt replacement and tightening, Rammy Snowblower 120 ATV EC (3 sides)





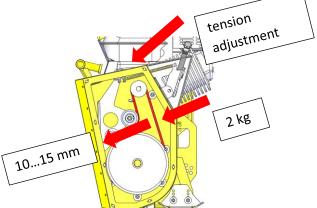
Loosen both hex screws (hex key 5 mm). Insert the second screw into the empty hole. Tighten the screw until the joint opens. Loosen the pulley from the shaft. Place the new belts on the pulley and replace the pulley with the straps on the shaft. Make sure the keys are joint.





Place the lower pulley in the same line with the upper pulley. Measure the back of the pulley from the rear wall. Check that the pulley or straps are not touching anything.



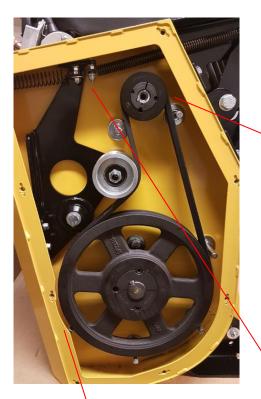


Tighten the hexagonal screws evenly. Tightening torque is 32 Nm. Check previous dimensions.

Check the belt tension. Place the clutch on. Press the center of the strap at about 2 kg. The belt should move about 10...15 mm. The belt tension is adjusted spring mounting connection. **SIDE 2 ->** 



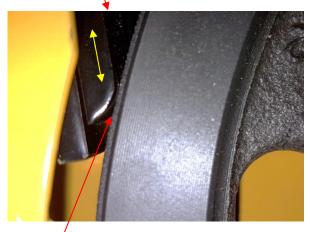




Transmission/clutch in **driving position**.



**Free position**. The belt should be free from the pulley. Contact pins/belts in free position.

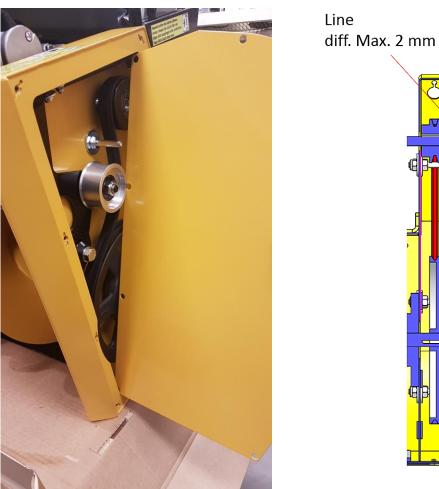


Free position. Position of the belt brake. The coupling plate contacts the large pulley. NB! clutch movements as big as possible.



Adjusting the springs can tighten the belt.





After tightening, check the belt line. A maximum difference of 2 mm.

